

**MOTORCOACH
OWNERS
MANUAL**

BORN FREE, INC.
Subsidiary of Dodgen Industries
Humboldt, Iowa 50548
(515) 332-3755

CONGRATULATIONS! ON THE PURCHASE OF YOUR NEW



Motor Coach

You have chosen one of the best constructed Recreation Vehicles available in the market place today. Only the finest materials, accessories, and appliances have been used.

This Owner's Manual has been prepared to help you enjoy using your BORN FREE to its fullest extent by understanding all of its features. We suggest you read the manual all the way through now, and carry it in a convenient place in the Coach where you can refer to it again if any problems appear.

The manufacturers and suppliers of the truck chassis as well as those of the accessories and appliances used in the BORN FREE have also included literature and information about their products. It is recommended that you go over their material carefully as it too can be very helpful. The manufacturers have included warranty cards which need to be mailed promptly in order to properly register your purchase for warranty adjustments. The benefit of mailing the card to the individual supplier within 10 to 15 days from date of purchase will be that you will be assured of prompt service without question if your warranty is registered.

Following the simple maintenance suggestions outlined in this manual will insure years of comfortable living, while camping and seeing the North American Continent in your BORN FREE. Always consult your dealer when you have questions about repair, maintenance, and service. You/ BORN FREE is built to go, and you will want to keep it that way.

See you on the road !!!
You are now BORN FREE!!!!
Happy Traveling !!!!!

Sincerely yours,

BORN FREE DIVISION
DODGEN INDUSTRIES, INC.

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I. Illustrations

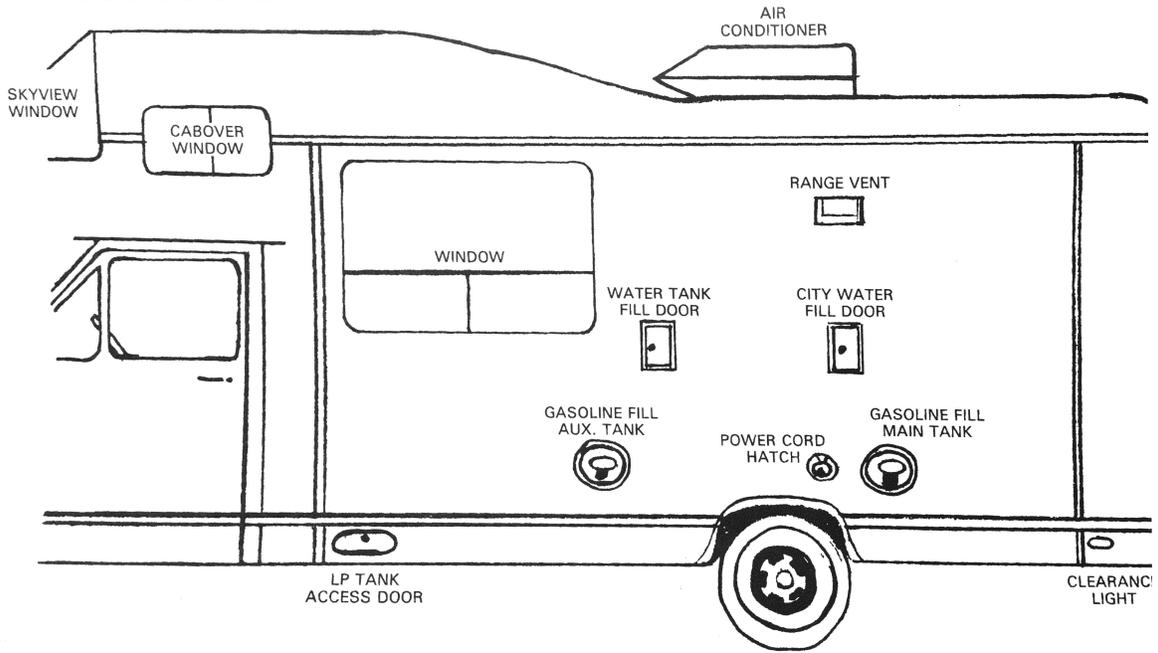


FIGURE 1

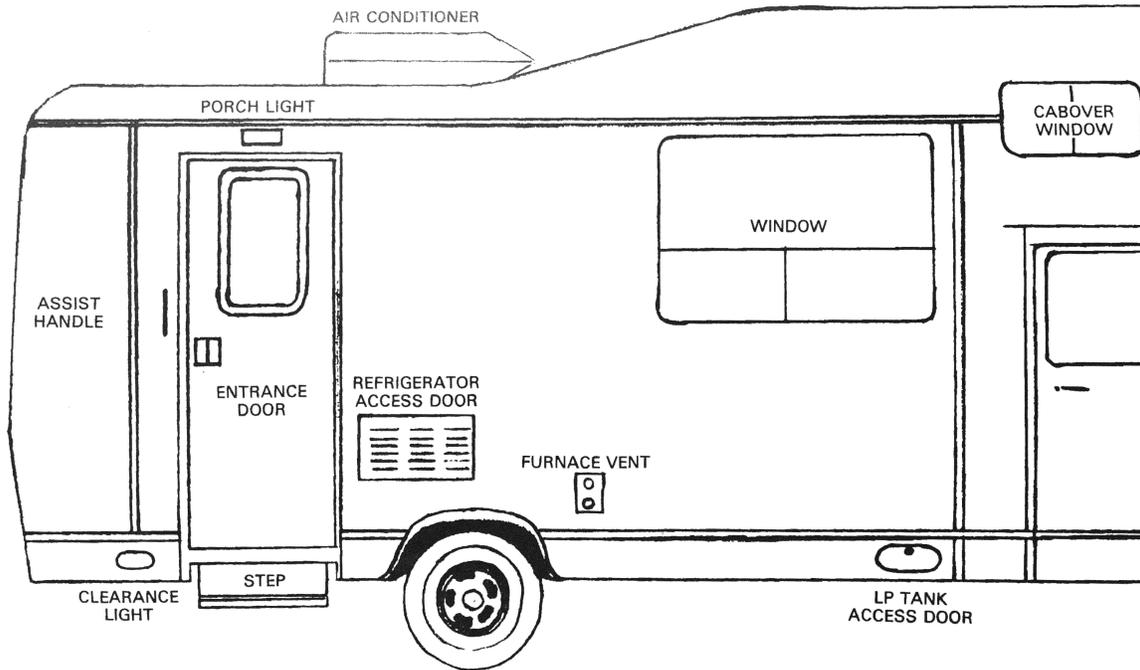


FIGURE 2